

Work Order ID 154062***154062***

Page 1

Thursday, December 01, 2016 10:06:13 AM

Item ID: D3161-9 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Hinge 17.0"
Start Date: 11/29/2016 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 11/30/2016 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: DAS Date: DEC 01 2016 Tooling: _____ Date: _____ Run Start ***NR1***
QC: 21 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***
9-89

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3161	Rev A2								
100	Small Fab	0.00							
100									
Small Fab	Memo	0.02							
Small Fab	(1) 72" Hinge makes (4) D3161-9 parts at 17" long D3161								
						<u>2</u>	<u>FF</u>		<u>JAN 04 2017</u>
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.01							
Quality Control									
						<u>2</u>	<u>17-01-05</u>		<u>DAS</u> <u>9</u> <u>9-89</u>
120	Identify as per dwg & Stock Location: <u>SH4B3</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									
						<u>2</u>	<u>JAN 06 2017</u>		<u>DAS</u> <u>6</u> <u>9-89</u>

Work Order ID 154062***154062***

Page 2

Thursday, December 01, 2016 10:06:13 AM

Item ID: D3161-9 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Hinge 17.0"
Start Date: 11/29/2016 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 11/30/2016 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.03							
Quality Control									

DAS
21
9-89

JAN 0 6 2017

 **JAN 0 6 2017**

Picklist Print

Thursday, December 01, 2016 10:06:13 AM

Page 1

Work Order ID: 154062

154062

Parent Item: D3161-9

D3161-9

Parent Item Name: Hinge 17.0"

Start Date: 11/29/2016

Required Date: 11/30/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A04.08.24New IssueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS20257-3-7200

Purchased

No

100

f

30.0053

1.65

3.3

MS20257-3-7200

FF JAN 04 2017

PIANO HINGE

Location

Loc Qty

Loc Code

ST479a

30.005263

m134370

0.005263

m135544

12

m135774

6

m135859

12

3.3